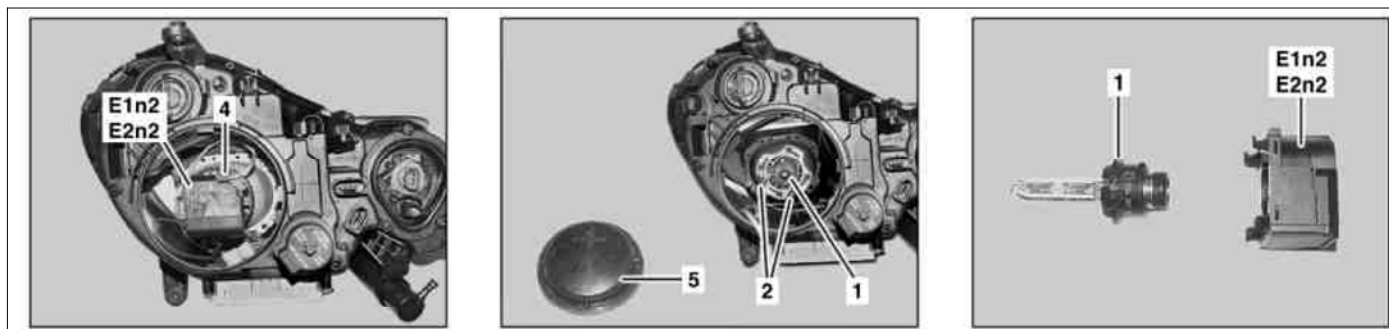**MODEL 211.0 /2 /6**
with CODE (614) Bi-xenon headlamp unit
with CODE (615a) Bi-xenon headlamp unit with integrated cornering lamps

P82.10-2986-07

1	Gas discharge lamp	4	Electrical connector	E1n2	Xenon headlamp ignition module
2	Retaining springs	5	Cover	E2n2	Xenon headlamp ignition module

Modification notes

20.1.04	Disconnect ground cable on battery, connect		

	Remove		
⚠ **Danger!**	**Risk of Death.** High voltage at Xenon headlamps may result in death.	Do not touch parts which conduct high voltages. Persons with **electronic implants** (e.g. pacemakers) should never work on xenon headlamps.	AS82.10-Z-0001-01A
1	Remove cover (5) on Xenon headlamp		
2	Turn to release Xenon headlamp ignition module (E1n2) or Xenon headlamp ignition module (E2n2) on Xenon headlamp and then remove	⟳ Carefully remove Xenon headlamp ignition module (E1n2) or Xenon headlamp ignition module (E2n2), otherwise the locking lugs could be damaged. ⓘ Electrical connector (4) is unplugged automatically.	
3	Release retaining springs (2)		
4	Remove gas discharge lamp (1)	ⓘ Do not touch the gas discharge lamp (1) with your bare fingers but do so using a grease-free, soft cloth	
5	Check power supply contact points for corrosion	ⓘ If necessary, replace corroded part.	
	Install		
6	Insert gas discharge lamp (1) into Xenon headlamp and hold in place	ⓘ Do not touch the gas discharge lamp (1) with your bare fingers but do so using a grease-free, soft cloth ⓘ **Installation:** Ensure that they are installed in the correct position (notch).	
7	Lock retaining springs (2)		
8	Mount Xenon headlamp ignition module (E1n2) or Xenon headlamp ignition module (E2n2) and lock in place by turning	ⓘ Note correct installation positions.	
9	Connect electrical connector (4)		
10	Fit xenon headlamp cover (5)	ⓘ Check seal in cover (5) for signs of damage and wear, if necessary, replace seal in cover (5).	
11	Perform function check		