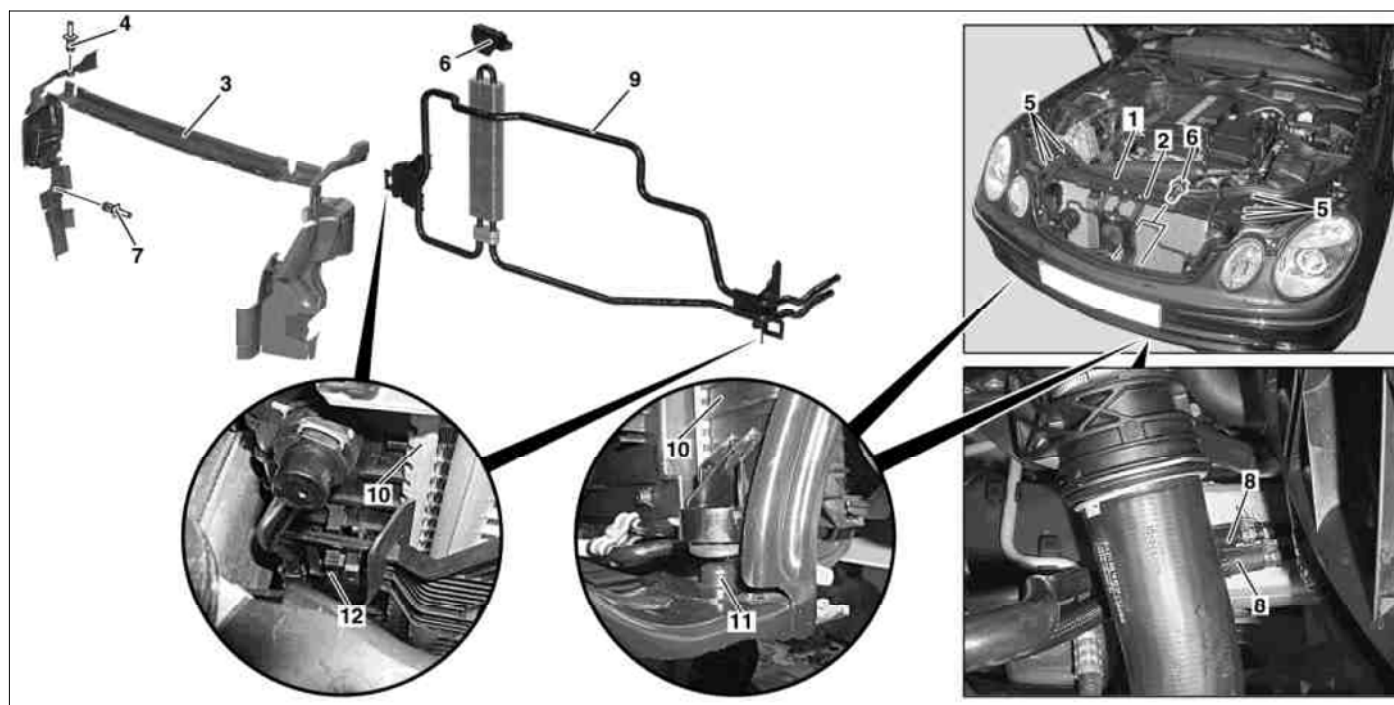


MODEL 211.004 /006 /016 /023 /026 /042 /061 /065 /070 /076 /206 /216 /223 /226 /242 /261 /265 /270 /276 /6 06 /616



P46.25-2031-09

Shown on model 211.042

- 1 Rubber seal
2 Radiator crossmember
3 Air duct
4 Spreading rivets
5 Bolts
6 Bolts
7 Spreading rivets
8 Hydraulic lines

- 9 Power steering radiator
10 Radiator
11 Lower mounts
12 Supports on cooler

	Remove/Install		
1	Open engine hood and raise to vertical position		AR88.40-P-1000T
2.1	Remove air cleaner housing	Engine 113.990	AR09.10-P-1150SVK
2.2	Remove trim panels of cylinder head cover	Engines 646.951/646.961/647.961 Engine 648.961	AR01.20-P-5014-02A AR01.20-P-5014-02C
2.3	Remove engine intake duct leading to left-side air filter	Engines 112, 913/112.949/113. 967	
3	Extract fluid from power steering pump reservoir	Hand pump	*210589007100
4	Remove right fanfare horn		AR54.35-P-1555T
5.1	Remove the rubber seal (1) in the region of the radiator crossmember (2)	Model 211.023/026/042/223/226/242/076/276	
6	Loosen air ducting (3) from radiator crossmember (2); to do this, detach expanding rivets (4)		
7.1	Remove bolts (5, 6)	Models 211.023/026/042/223/226/242 Screw for center reinforcement to outer reinforcement Screw for catch hook reinforcement to cross member Installation: Align radiator crossmember (2), check safety hooks and engine hood catches for locking: # Check the lock and latch hooks of engine hood	*BA62.30-P-1008-02A *BA62.30-P-1010-02A AP88.40-P-8851T
AP			
8.1	Unhook cable of engine hood catch on radiator crossmember (2) and remove radiator crossmember (2)	Model 211.023/026/042/223/226/242/076/276	
9	Detach expansion rivets (7) and remove air ducting (3)		
10	Disconnect hydraulic lines (8) from power steering radiator (9)	Seal connections with plugs. Check hose clamps and hydraulic lines (8) for condition, replace if necessary. Set of plugs	*BA46.30-P-1011-01D *129589009100

11.1	Lift cooler (10) out of the lower supports (11)	Models 211.023/026/042/223/226/242 i Installation: Pay attention to correct seating of cooler (10) in the lower supports (11).	
12	Unclip radiator (9) of power steering from supports (12) on radiator (9)		
13	Install in the reverse order		
14	Fill power steering pump and bleed	Models 211.004/006/016/023/026/042/ 206/216/223/226/242/606/616 Models 211.061/065/070/076/261/265/270/ 276	AR46.30-P-0010T AR46.30-P-0010P
15	Check function of power steering and for leaks		
16.1	Check Distronic sensor adjustment, adjust if necessary	Vehicles with Distronic (DTR), code 219a	AR30.30-P-1000R

Nm Power steering pump

Number	Designation	Model	Models
		211.004/006/ 016/023/026/ 028/206/216/ 223/226/606/616	211.042/ 242
BA46.30-P-1011-01D	Clamp, hydraulic line to radiator of power steering	Nm 2	2

Nm Power steering pump

Number	Designation	Model
		211.061/065/070 076/080/082/ 083/261/265/ 270/276/280/ 282/283
BA46.30-P-1011-01D	Clamp, hydraulic line to radiator of power steering	Nm 2

Nm Front end assembly with front reinforcement

Number	Designation	Model
BA62.30-P-1008-02A	Bolt, center reinforcement to outer reinforcement	Nm 10
BA62.30-P-1010-02A	Bolt, arrester hook reinforcement to crossmember	Nm 10

