






**MODEL 211.004 /006 /016 /020 /022 /023 /026 /028 /029 /042 /043 /054 /056 /061 /065 /070 /076 /080 /082 /0 83 /084 /087 /089 /092 /206 /216 /220 /222 /223 /226 /242 /254 /256 /261 /265 /270 /276 /280 /282 /283 /284 /287 /289 /292 /606 /616 /620, 215, 220, 230.467 /474 /475 /476 /479, 240.078 /178**

#### Modification notes

3.6.05	Data Sheet for Vehicle Measurements included	Refer to step 1.1	OF40.20-P-3000-01B
		 Data sheets in the form of block paper and continuous paper are no longer provided.	

	Check		
	Condition of vehicle	The vehicle should be checked and adjusted in ready-to-drive condition. The chassis alignment is performed in relation to the vehicle level.	
1.1	Print out Data Sheet for Vehicle Measurements	If necessary, when an optical chassis alignment is performed.	OF40.20-P-3000-01B
2	Check condition of tires	Visual inspection for wear pattern, tread depth and damage.	
3	Check condition of rims	Visual inspection for damage.	
4	Check tire inflation pressure	 See tire inflation pressure chart inside the fuel filler flap.	
5	Check vehicle underbody	Visual inspection for damage, corrosion of chassis parts and load-bearing body parts, leaks from components and pipes.	
6	Check wheel bearing play without dial indicator		
7	Checking condition of steering mechanism	 Tie rods, tie rod joints and steering coupling.	
8.1	Check bellows on rack-and-pinion steering	Except model 240	
		If damaged, replace bellows on rack-and-pinion steering: Model 211 without 4MATIC, except model 211.020 /022 /029 /054 /220 /222 /254 /620 Model 211.020 / 022 / 029 / 054 / 220 / 222 / 254 / 620 Model 215 Model 220 without 4MATIC, except model 220.067 /163 /167 /179 /874 /876, Model 230 Model 220.067 /163 /167 /179 / 874 / 876 Model 211 with 4MATIC, except model 211.084 / 089 /284 /289, model 220 with 4MATIC	AR46.40-P-0400T  AR46.40-P-0400I  AR46.40-P-0400PW